

TITLE	ALIGNMENT OF OPTIX SOFTWARE WITH MACHINES USING WRT NC
Brief Description	Rev. 01
Applicable to:	Until Wrt 2000 version included

□ ON OFFICE PC

- Install OPTIX version 2001 W2, available on the CD CNI JANUARY 2002
- Procure the following patches, according to the Operating System installed on your PC:

Operating System	Name of patch required	Patch availability
WIN 95/98	P2001W2A	1
	P2001W5-2	1
	P2001W7	2
WIN 2000	P2001W2A	1
	P2001W3	1
	P2001W5-3	1
	P2001W6	1
	P2001W7	2
WIN XP	P2001W2A	1
	P2001W3	1
	P2001W5-3	1
	P2001W7	2

The Patch files mentioned above are available on the following supports:

1. from the FEBRUARY 2003 version of the CNI CD, from the SERVICE WEB SITE (www2.biesse.it)
2. from the APRIL 2004 version of the CNI CD, from the RECOVERY 8.0 CD, from the SERVICE WEB SITE (www2.biesse.it)

- To install the patches, proceed as follows:
 - copy each executable file into the OPTIX software installation folder (default: C:\HOME)
 - **in the order listed in the table above**, run each of the patches by double-clicking on the file with the left mouse button

□ ON NC in MACHINE

- Copy the following folders onto a floppy disk:

C:\WNC\HOME\D_XNC\DATI
 \CICLI

- Copy the following files onto a floppy disk:

In C:\WNC\HOME\FIGURE copy **DRAWMACC.BXF** and **DRAWMACC.DXF**

- Copy the following file onto a floppy disk:

In C:\WNC\HOME\TLS\ATTREDEF copy "*machine serial number*". **TLS**
 (the file has the same number as the machine serial number, for example: 11111.TLS)

- At this point, the floppy disk contains the two folders **DATI,CICLI** (containing all the relevant files) and the files **DRAWMACC.BXF,DRAWMACC.DXF** and "*machine serial number*". **TLS**
- Create a new folder on the floppy disk and name it **CONF**

- Copy the following files into this new folder:

all the files in the folder C:\WNC\HOME\XNC\CONFDATA
all the files in the folder C:\WNC\HOME\D_XNC\CONFDATA

when copying the files from the second of these a/m folders you will be requested if you wish to overwrite files with the same name, answer **YES ALL**.

□ ON OFFICE PC

- Overwrite the folders **DATI**, **CICLI** and **CONF** (found in the OPTIX software installation folder, default: C:\HOME\D_XNC) and all their contents, using the folders with the same names stored on the floppy disk
- Overwrite the files **DRAWMACC.BXF** and **DRAWMACC.DXF** located in the folder **FIGURES** with the files of the same name stored on the floppy disk
- Overwrite the file "*machine serial number*". **TLS** located in the folder **TLS\ATTREDEF** with the file of the same name stored on the floppy disk